



Installation Instructions for BMH Jet Insert Kit (HC24000)

NOTICE: Homeowner should be made aware of these parameters before beginning installation!

There are a number of parameters which must be met before installing one of these kits.

- The jet body cannot be cracked more than half of the way around the perimeter. If the jet is broken completely off or enough where the crack has separated, the jet needs to be completely replaced.
- Once one insert is installed on one BMH jet, the remainder of the BMH jets in the tub must be done also. This is because the jet now has a different look from what it had originally, so make sure you order enough kits to do the entire tub.
- Spinning Jets, there is no repair kit for these jets. They can be replaced with normal jets.
- Optional trim rings will no longer fit on the BMH jets once the inserts are installed. The homeowner should also be made aware of this fact.

The following tools and parts are needed for installation of replacements:

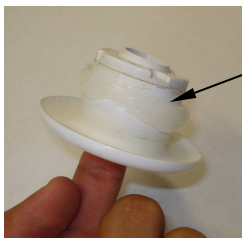
- Insert Kit(s) – Enough to replace all BMH jets on your unit.
- Silicone tube (as needed)
- 3/32" Allen wrench
- Small Philips screwdriver
- Fantastik® or equivalent

1. Remove existing jet components

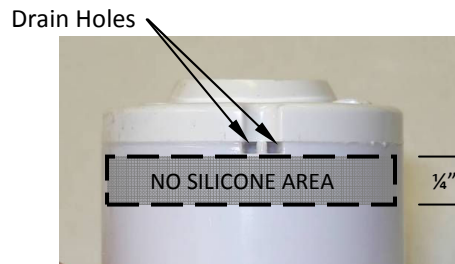
The first step is to remove the existing internal components on the BMH jets installed on your unit. You will only need the Philips screwdriver for this operation.

2. Install Silicone on new BMH Insert

Next, you will apply a generous bead of silicone around the new Insert Assembly (See Figure 1). It is imperative that the bead be no closer than 1/4" from the clamping ring so that the drain holes are not plugged when installing onto jet (See Figure 2).



Clamping Ring



3. Install Insert Assembly into BMH jet body

Lastly, install the insert onto jet. Make sure that the insert is installed properly by making sure that the tab on the jet body and the tab on the clamping ring line up (See Figures 3 & 4).

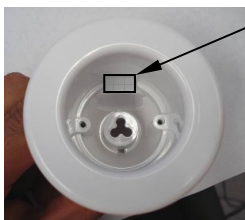


Figure 3

Tab

Tab locations shown for the existing jet body (Figure 3)
and new Insert Assembly (Figure 4)

Tab

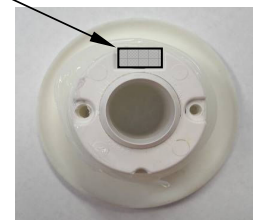


Figure 4

Using the 3/32" Allen wrench, tighten the 2 cap head screws. Tighten until snug. Wipe off excess silicone with Fantastik and a towel.

REPEAT STEPS FOR EVERY OTHER BMH JET.