# How to Install Your Conveyor Oven Belt Using Splice Clips

These instructions will guide you through the installation of your pizza oven conveyor belt purchased from PizzaParts.com using the supplied splice clips. We also have a step-by-step video available to assist you with the installation in our videos section.

## Tools Required:

Before you begin, the following tools are needed during the installation:



Needle Nose Pliers



Wire Cutters (if necessary)

**STEP 1 - Position the Conveyor Belt**

Position the conveyor belt on your pizza oven as shown in the image below. Be sure to note the direction of travel indicated in the image.




**STEP 2 - Adjust the Belt Length**

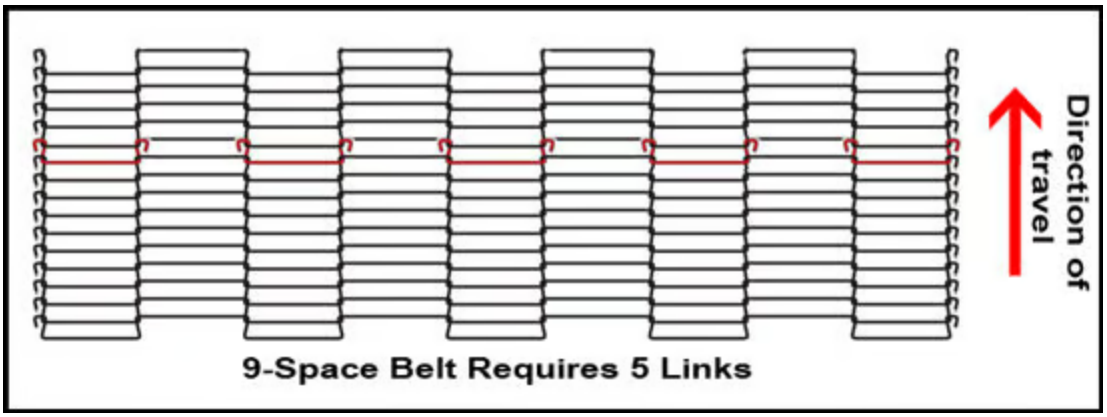
If the conveyor belt is too long, you may need to remove excess belting with wire cutters. Before cutting the belt, temporarily hold the ends together as though the belt were connected and check the belt tension. When properly installed, the belt should lift approximately 3-4 inches when pulled upward.

If the belt needs to be shortened, carefully use wire cutters to remove the necessary number of wire strands across the full width of the belt. The wire strands are woven between two rows of the belt, so be sure to remove only the intended wire.

If wire cutters are not available, a wire strand can be removed by carefully pulling it out of the belt one strand at a time using a downward motion. This will allow you to shorten the belt without cutting the wire.

**STEP 3 - Install the Splice Clips**

Once you have determined the correct belt length, install the supplied master links/splice clips to connect the ends of the belt. If two of the splice clips have longer sections on the left and right sides, these clips should be used at the edges of the belt. Make sure the splice clips are positioned and oriented as shown in the image below. Using needle-nose pliers, carefully bend the splice clips slightly to secure them in place.




**STEP 4 - Check Belt Movement**

After all splice clips/links are connected, pull the conveyor belt forward in the direction it will travel during normal operation for about 2-3 feet to verify that it moves freely. The conveyor belt should move smoothly without binding or catching.

Your belt installation is now complete.